

COMPETITION PROVEN
BIGGEST ADJUSTMENT
NON SLIP LOCK SYSTEM

KMAC ALIGN - MODELS to CHASSIS GUIDE

nmac Al
AMG GT 4 Door
X290 2018 - 2023
4 Door 43/50/53/63/63S/63S E
A Class
W168 1997 - 2004
A 140 / 160 / 190 / 210 / A 160 / 170 CDI
W169 2004 - 2013
A 150/A/170/A 200 A/160/A/180/A 200 CDI
W176 2012 - 2019
A 180 A 200 A 250 A 160/ A 180/ A 200/
A 220 CDI, A 250 Sport, A 45 AMG
W177 2019 - 2023
A180/200/220/250/35/45/S AMG 4MATIC
B Class
W245 2005 - 2011
B160 / 170 / 180 / B200 / CDI
W246 2011 - 2019
B 180 B 200 B 250 CDI 4MATIC
W247 2018 - 2023
B 180 / 200 / 250 / 35 / AMG / 4 MATIC
CLA Class
CLA Class C117, C118 2013 - 2023
CLA 180 / CLA 200 / CLA 250 / CLA45 AMG
CLA 200 / CLA 220 CDI / CLA 250 4MATIC
C Class / CLC Class
W202 1993 - 2000
C 180 / 200 / 220 / 230 / 240 / 250 / 280
C200 / C220 / C270 CDI C200 / C230 Kompressor
C 36 AMG / C 43 AMG / C 55 AMG
W203 2001 - 2007
C 160 C 180 C 230 C 240
C 280 C 320 C 350 C 200 CGI
C 200 / C 220 / C 270 CDI / C 32 AMG
C 55 AMG / C180 / C200 / C230 Kompressor
CLC 160 / CLC 230 / CLC 250 / CLC 350
CLC 180 / CLC 200 / CLC 230 Kompressor
W204 2007 - 2014
C180 / C200 / C220 / C230 / C280 / C300 / C350 /
C200 / C220 / C300 / C350 CDI Incl. 4MATIC
C63 AMG, C63C AMG / Black Series
A/C/S/W205 2015 - 2023
C180/ C200/ C220/ C250/ C300/ C350/ C400/ C450
C300, 350, 400, 450 / C43 AMG 4MATIC
C63/C, 63S AMG, GT
C217 / A217 2014 - 2020
S 500 / 550, S63 AMG 4MATIC, S63 / S65 AMG
CL Class W140 1991 - 1998
CL 420 / CL 500 / CL 600
W215 2000 - 2006
CL 500 / CL 600 / CL 55 AMG / CL 63 AMG
CL 65 AMG
W216 2006 - 2014
1210 2000-2014
CL 500 / CL 600 / CL 500 4MATIC
CL 63 AMG CL 65 AMG
CL 63 AMG CL 65 AMG CLK Class
CL 63 AMG CL 65 AMG CLK Class C208 / A208 1997 - 2010
CL 63 AMG CL 65 AMG CLK Class C208 / A208 1997 - 2010 CLK 200 / CLK 320 / CLK 430 / CLK55 AMG
CL 63 AMG CL 65 AMG CLK Class C208 / A208 1997 - 2010 CLK 200 / CLK 320 / CLK 430 / CLK 55 AMG CLK 200 / 230 Kompressor
CL 63 AMG CL 65 AMG CLK Class C208 / A208 1997 - 2010 CLK 200 / CLK 320 / CLK 430 / CLK 55 AMG CLK 200 / 230 Kompressor C209 / A209 2002 - 2009
CL 63 AMG CL 65 AMG CLK Class C208 / A208 1997 - 2010 CLK 200 / CLK 320 / CLK 430 / CLK 55 AMG CLK 200 / 230 Kompressor

C207 / A207 2009 - 2017
E 200/220/250/300/320/350/400/500
CLS Class
C219 2004-2010
CLS 280 / 300 / 350 / 500 / 550 / 55/63 AMG
C218 2012 - 2018
CLS 350 / 500 / 550. CLS 250 / 350 CDI / 4 MATIC
CLS 550 4MATIC CLS 63 / 65 AMG
CLS 350 / 500 / 550. CLS 250 / 350 CDI / 4MATIC
C257 2018-2023
CLS 300 / 350 / 400 / 450 / 53 AMG, 4MATIC
W123 1976 - 1986
200 / 230 / 250 / 280 / 230C / 280C /
300CD / 230CE / 280CE / 200D / 240D
300D / 230E / 280E / 200T / 220T / 230T
250T / 240TD / 300TD / 230TE / 280TE
W124 / C124 1984 - 1996
200E / 220E / 230E / 260E / 280E / 300E
320E / 400E / 500E / 200D / 250D / 300D
200CE / 230CE / 300CE / 320CE / 200T /
200TD / 250TD / 200TE / 230TE / 280TE
300TE / 320TE / E 200 / E 220
E250 / E 280 / E 320 / E 420 / E 500
260E / 300D / 300E / 300TE 4MATIC E 60 AMG
W210 1996 - 2002
E 200 / 240 / 280 / 300 / 320 / 420 / 430
E 220D / 290TD / 300TD. E36/50/55/60 AMG
W211 / S211 2002 - 2009
E 240/280/320/350/500/550 Incl. 4MATIC
E 200 / 220 / 280 / 320 CDI Incl. 4MATIC
E 55AMG E 63 AMG E 200 Kompressor
W212 / S212 2009 - 2016
E 300 / 350 / 500, E 200 / 220 / 250 / 350 CDI
E 200 / 250 / 350 CGI E 300 CD E 550
E 350 / 500 4MATIC E 63 / 65/S AMG
W213 / S213 / C238 2016-2023
E200 / E220 / E300 / E350e / E400 / E 450 4MATIC
E43 AMG / E53 / E63 / E63'S' AMG
E200d / E220d / E300d / 350d / E400d 4MATIC
EQ CLASS
EQC N293,EQE X293,EQS V297 2019 - 2023
GLA Class
156X 2014 - 2020
GLA 180 / 200 / 250 GLA 250 4MATIC
GLA 180 / 200 / 220 CDI, 220 CDI 4MATIC
GLA 45 AMG
GLB Class
247 / X 2019 - 2023
GLB 180, 200, 220, 250, 35 AMG 4MATIC
GLC Class
C253 / X 2016 - 2023
GLC 220, 250, 300, 350, 43, 63/S incl. AMG / 4MATIC
GLE Class
W166, W167, C292 , C293 2011-2023
GLE 250/ 300/ 320/ 350/ 400/ 450/ 500/
580. GLE 43/ 53/ 63 AMG
GLK Class
X204 2008 - 2016
GLK 200 / 220 CDI

13 GU	IVE		9
GLK 220 /	250 / 320 /	350 CDI In	cl.4MATIC
	300 / 350 l		
	GL / GLS	Class	
X164 X16	6, X167 2		
	50/400/450/5		/600
63 AMG 4		00/000/000	/000.
	MLC	lass	
W163	1997 -		
	ML 350		
	00 CDI M		63 AMG
	2006 - 2		
	50 / 450 CI		ì
	ML / GL		
W166 W1	67, C292, C		- 2023
W100, W1			- 2023
W251	R CI 2005 -		
			62 4140
R 280 / 320	/ 350 / 500. 3	300 / 350 CDI	. 63 AIVIG
	S CI		
W116		- 1980	
280S		450SE	300SD
	350SEL		
W126		- 1992	
260SE / 28	30SE / 3008	SE / 380SE	/ 420SE
500SE / 56	60SE / 260S	EL / 280SEI	/ 300SEL
380SEL / 4	420SEL / 50	00SEL / 560	SEL
300SD / 300)SDL / 420SE	EC / 500SEC	/ 560SEC
W140	1991	- 1999	
300SE	400SE	300SEL	400SEL
500SEL	600SEL	500SEC	600SEC
300SD	S 280	S 300	S 320
S 420	S 500	S 600	
W220	1998	- 2006	
	0 / 350 / 42		0 /600
	S 350 / 430		
S 55 AMG	S 63 AMG		
	2005 AMG		
	0 / 400 / 4		50 / 600
) / 420 CDI. S		
	23 Maybac		
	50/ S 400 S		
	/ S 600/ 680		
S 63 AMG	S 65 AMG	S 63 AMG	4MATIC
	SL CI		
R107		- 1989	
280SL/300)SL/350SL/3	380SL/4208	SL/500SL
560SL/280	SLC/350SI	_C/380SLC	/450SLC
R129	1989 -	2001	
1	300 / 500 /		0 AMG
	2001		-
	350/500/550		3/65 AMG
	2012 ·		
	00 / 550		AMG
52 5507 5	SLK C		,
R170		- 2004	
-			SI K 22 AMO
SLK 200	SLK 230K		SLK 32 AMG
R171		- 2010	0.14
SLK 200		SLK 350	SLK 55 AMG
R172		- 2020	
SLK 200/2	50/350. SLK	250 CDI, SL	K 55 AMG
	190 0		
W201	1982	- 1993	

190E 2.3190E 2.6190E 2.3-16190D 2.2190D 2.5190D Turbo

2

P A	C FINAL	HASSIS QUICK REFERENCE A						
G E	FRON	T (CAMBER & CASTER) • "EX AD		A" Performance d ST (Front Up	rivin per	g / Track days STR 'A' Arms Page	UT Tops. see bel e 7-11)	low
8 8	ʻ10-'18	W212, E200 - 550, E63, E65/S AMG W212, C218 4MATIC #503616K Also Adjustable Strut Top Mounts - If Coil Spring S PPER ADJUSTABLE WISHBONE BUSH LISTING - SEE BOTTOM O	Sus F P/	C218 CLS C218 CLS 5 pension Stage	52 50 2 (\$ 3 (50 - 500 63, 65 AMG Street/Race) Full Race)	#502916 #503116 #502916- #502916-	K 2L
7	'15-'23	W205 / A / C / S, **C180, C200, C220, C250 4MATIC -**C300,C400,C4 C63/A/C, 63S AMG	, C 50	300,C350 / C43 AMG	AM Ali	G GT4 Door 43 to 63/S	#502816 #503416 #503316	KKK
7	'16-'23 '13-'23	**EQC/E/S W213 E43/53/63, E220-450. **C253/ **W213 E200-350. **C238, **C217, W222 / 223 / S,					#503416 #502816	K K
7	'02-' 2 0	 R172, W204,C207, AMG, 'Black' (C209 AMG, Black' Also Adjustable Strut Top Mounts - for C209 'Black' Set Also Adjustable Strut Top Mounts - If Coil Spring Sus W204/X, C207/A Incl. AMG, 'Black' Series 	eries	s (only) Stage 2 Stage 3 Ision Stage 2	2 (5 7 (F 2 (5	#502216K) Street/Race) Street/Race) Sureet/Race)	#502616 #502616-3 #502616-3 #503016-3 #503016-3	3 L 2 L
9	<u>'02-'20</u>	W203/A, W211, C209 (CLK 270 - 500), C219, R17			` <u> </u>	,	#502216	K
9	<u>'93-'10</u>	R170, W202, C208 / Å (CLK 56 AMG #50201				er Crossfire	#502016	J
9	<u>'96-'09</u>			<u>C" - W210, W</u>	21	1/S, W220	#502416	K
9	<u>'06-'14</u>	W216, W221					#502316	K
9 9	<u>'00-'06</u> '91-'99	W215 CL, W220/S					#502516 #501916	<u>к</u>
3		W140, Maybach ('97-'12) Have adjustme						
10	'82-'01	 W124, R129, W201 Have adjustment KMA Also (124,129) Adjustable Strut Top Mounts (#50) 		•	-		#501716	J
10	'77-'91	W123, W126 Camber only Have adjustment	nt I	KMAC double	s a	dj. range	#501616	Н
RE	•			ngs 6 Multi lin arms (and ext				
12	'14-'23	Coil Susp.W205 (incl.AMG E43 *C63/S) W213,C238,2		• •	AN	IG/Air/4MATIC/		
12	'14-'23	W205 (*C63/S Coupe) also AMG GT 4 door & above					#502326	
_	12 '00-'18 W204 incl. AMG, Black Series, C207, W212, W215, C218, R231			#502126				
12	'01-'11	W211, C219, R230 Airmatic / 4matic incl. AMG #502	526	K. W211, C219,	R2	30 (Coil Susp)	#502126-	
12	'06-'20	W216, 221, 222, C217 (Maybach 15-20)					#502626	Κ
12	'01-'20	C209 / A ('01-5/04), R171, R172		(33mm Lower A	m/l	nner bush)	#502026	Н
	6/04-09			(51mm " "	6	"")	#501926	Κ
13 '91-'06 W140, W220 (Maybach '02-'12 #501726K) (51mm " " ") 13 '82-'10 W124/C,R129,R170,W201,W202,*C208,W210, Chrysler Crossfire (300C, Charger #502726 K) *A208 Convertible			#501626 #502026 #501426	K H i				
13	<u>'04-'07</u>	W203 (from A555897, F457375, R131145)		(51mm Lower A		1	#501926	<u>J</u>
13 14	<u>'00-'04</u> '68-'91	<u>W203</u> R107, W114, W115, W116, W123, W126		<u>(33mm "</u>	"	"")	#502026 #501826	H J
141		SPRINTER, VITO, A/B/CLA/GLA AMG		FRONT		REAR	1#001020	<u> </u>
SL		167 / X, V167 GLE/GLS, C293 Upper Inner Bushes	11	#504216 P	14			
		Front also replaces /		#504016 N		#504026 K	REAR Bushir and / or	-
		164 / X, ML W251 strengthens the (costly) Lower / Inner Rear bushes!		#503816 N		#504026 K	Upper Arm (Page 14)	
	W	163 (Camber only)		#503916 G	15	#503926 i	(U)	
Sp	W W	910 ('19-'23) incl. 'E' Strut Mounts Camber & Caster 906 Camber & Caster '4' lower arm bushes) 903 ('96-'14) Front Camber Only (see page 11)	11					
Vit		17, 448 ('14-'23) incl. 'E' Strut Mounts Camber & Caster		<u>#505616 K</u> #506016 L	14	#505226 K		
Me	etris W	639 ('03-'14) Lower arm bushes only 638 ('96-'03) Front Camber only (See page 11)	11	#505116 K #120216 D		#505126 K #505126 K		
20 ⁻	18-2023 W (P	177/A35/45/S, C118 CLA, 247B/X GLA STRUT TOPS recise Camber & Caster) STAGE 2 (STREET/RACE) STAGE 3 (FULL RACE)	12	#506216-2 L				
201	12-2020 W	/176/A45,C117 CLA,B246,X156 GLA STRUT TOPS ise Camber & Caster) STAGE 2 (STREET/RACE)	8	#506216-3 L #506116-2 L			Have Real	r
	tra Cambe '98-'20 F	r & Caster (Race days) lower arm (inners) Front Camber Only (See Page 11)		#506116-3 L #506116-4 K	14		Toe. KMA0 provides als Camber & doubles To	C SO e
RE	AR ('13-'2 Trail Arı Uprated	0) lower arm Camber (& extra Toe) bushes. n front bushes - Contain side load / G Forces bushes (8) - With above kits eliminates rear end flex.				#506126 K #506128 K #506128-1J	adjustmen range.	

OFTEN QUOTED "FULL FRONT AND REAR WHEEL ALIGNMENT" is actually only "Toe" - "directional" adjustment! (new car industry's best kept secret) EVEN THE MOST EXOTIC MODELS AMG / BLACK SERIES OR BMW 'M' It's all to do with cost cutting & the ever increasing speed of assembly lines.

OWNERS SAY

- I've run the KMAC bushings on the front end for over 66 000 miles (>100,00 kilometers). KMAC beats the OEM hands down. I'm glad I invested in them. Over 66.000 miles and I still have not had to adjust the front Camber. On a Mercedes, I now regard that as great!.
- •C63S AMG W205 "You need to fit KMAC Camber Kits to preserve Tires. 3 sets in 18 months. Now perfect wear across front and rear after another 18 months, seriously worth fitting".
- "Purchased a front kit from KMAC for my C63 S so that I could dial in some front Camber for track events Great system. Well engineered and I am happy with it. It was also priced fair. I highly recommend them".
- "Michelin Pilot Sport 4 AS and can highly recommend KMAC. I have their rear Camber kit and it completely corrected my rear suspension (camber & toe), especially after lowering. All components are excellent quality, "totally worth it". No more rear inner uneven tire wear".
- "I highly recommend K-MAC, super high quality kit and customer service if you need it. After lowering my W205 I did the K-MAC camber kit (it needed it) and had my camber set at 0.5% degrees negative and zero toe for best tire wear. The wear was perfectly spread across the tread after 5K miles".
- "Another thing I like about the K-MAC kit is the camber is adjusted on the lower A-arm as opposed to other methods that us the upper A-arm. This allows you to adjust the camber by moving the bottom of the wheel in and out, as opposed to moving the top of the wheel in and out which can affect tire-to-fender clearance".
- "I have 10 track days in the last 8 months on my front and rear kits.... they have held up great. My local race shop checks my alignment. I'm pleased how just installing these with a KW kit has transformed my car".
- "....went to another track day with my new set up. The Camber kits held up phenomenally.... thanks K-MAC. Ended up getting 2nd place".
- •CLS 55 AMG W219 "Used to be 6-10k down to the cords. Bought KMAC bushings and started doing my own alignments, now it's 30+. That's a whole year for me. I went through 6 grand worth of tires in the first 2 years of ownership. Had to take control of the situation."
- •C63 AMG W204 "Talk all you want about toe in/out.... negative Camber would factor in. 2nd premature replacement of tires.... 'C' is a daily driver, commute 50+ miles one way. Replacing tires after 7-8 months getting annoying. Now able to get full degree positive camber. Quality.... KMACS seemed much better material to the OEM items removed.."
- •C63 AMG W222 "K-MAC The best overall solution for your alignment dilemma.... allow you to experience the vehicle in a way that is only described as transformational.... Your budgeting for tires can be as much as 4x lower.... because you need the new tires when you can see the steel cords about to render the vehicle undrivable from a safety standpoint. You visit the dealer with this tire wear excessiveness you express your displeasure to the service Adviser. The Dealership owner operator may buy you a \$2,600 set of tires. Now after you take the bait for a "free" set of tires your issue remains.

•CLK 55 AMG W209 - "Factory set up caused the outside edges of the tires to wear excessively..." •"Ride quality is significantly improved, steering input is instant and responsiveness is fantastic."

- •"I installed the KMAC front kit yesterday. I was impressed with the quality, and the parts to help remove the old bushings and install the new ones were a life saver. The kit has enough adjustment to completely fix the front camber on my lowered CLK55. I have the rear kit ready to go for next weekend."
- •GLA 45 AMG X156 "Just want to thank you guys. Stunning track days difference is night and day".
- •E63 AMG W211 "The E63 Mercedes that we installed the KMAC bushings on... And lowered it one inch. It is unbelievable how well it handles now. They should build cars that way from the factory!"
- •E320 W211 "I'd endorse KMAC any time; so much control / adjustment available. I had everything professionally installed of course. Nothing out there matches KMAC bushings; it was money worth spent."

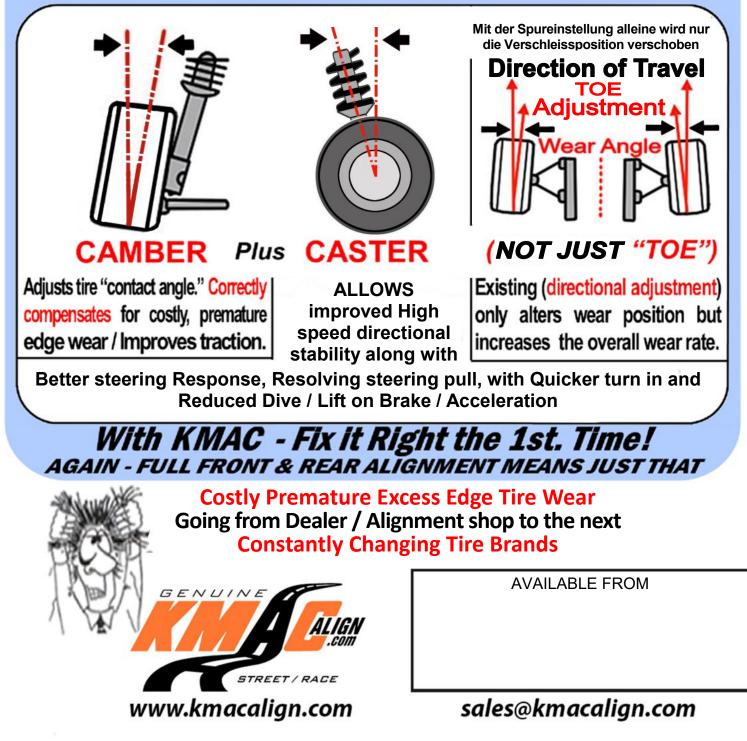
K-MAC - EXPERIENCE OF RESOLVING OEM SUSPENSION SHORTCOMINGS SINCE 1964!

4



MAJORITY TODAYS AUTO'S ONLY HAVE BASIC 'TOE' "Directional Adjustment"

Even Exotic BMW 'M' / Mercedes 'AMG



Acura, Alfa Romeo, Audi, Bentley, BMW, Chrysler, Daihatsu, Datsun, Ford, General Motors, Holden, Honda, Hyundai, Infiniti, Kai, Lexus, Mazda, Mercedes, Mini, Mitsubishi, Nissan, Porsche, Proton, Opel, Land Rover Discovery, Evoque. Pontiac, Rolls Royce, Rover, Saab, Scion, Seat, Skoda, Subaru, Suzuki, Toyota, Tesla, Triumph, Volkswagen,



TOTAL SYSTEM — **ONE SOURCE** Adjustable Bushings, Strut Tops, Wishbones, Strut / Chassis Braces, Location Rods

KMAC — Suspension Engineering For Mass Produced Auto's Since 1964 !



FRONT KITS Incl. all AMG, Black Series (Extraction/Insertion tubes included) FIX PREMATURE EDGE TIRE WEAR, STEERING PULL, IMPROVE TRACTION REDUCE DIVE/LIFT UNDER BRAKE/ACCELERATION, IMPROVE HI-SPEED CONTROL

Factory (Front Only) Offset bolts provide minimal 0.3 deg. and inaccurate having one offset position

BUSHINGS also 2 axis / Incl. all Airmatic, ABC, 4 Matic Mono Ball where applicable 2002-2020 R172(SLK), W204(C) / X(GLK), C207 / A(E), C63 AMG / 'Black' Series OR Budget Priced (Camber Only) Pair. less then cost 1 performance tire. #502616 K \$480 \$345 \$480 #502616-1i #503516 K 2002-2009 C209 (CLK) 55, 63 AMG, Black series \$345 #503516-1i OR Budget Priced (Camber Only) Pair. \$480 #502216 K C209 CLK 270 - 500 #502216-1i \$345 OR Budget Priced (Camber Only) Pair. FRONT ULTIMATE "LOWER ARMS" ADJ. BUSHES - CAMBER (& CÁSTER) 'K' (Set 4) Nothing comes close - Price, Strength, Range, Ease adjustment. 'i' (Set 2) KMAC unique patented design single wrench precisely adjustable 1.5°'s (accurately under load). Replacing same time the highest wear-PÖS/NEG ing bushes. With twice the load bearing area Mono ball / 2 axis CAMBER Caster bushings - Significant improvement to brake and steering response. Stage 2 (Strut) ALSO ADDITIONAL (Coil Spring Models) REPLACEMENT "STRUT W204/X204 C207/A207 TOP MOUNTS" Precise Camber & Caster Adjustable (up to 3.0 degrees) (Incl. Black Series) RACE DAYS More traction (Increase Neg. Camber / Reduce understeer) #503016-2 L \$545 These models are STRUT (no upper wishbone) suspension ASTER 3 **П**º Stage 3 (Strut) POS/NEG STAGE 2 (STREET / RACE) KMAC unique Pat design. Quickest / Biggest adjust-#503016-3 L \$545 ment. Adjust from engine bay (with strut brace fitted). More even tire wear, trac-tion. Or Track days up to 3.0 degrees extra Neg. to reduce understeer - deeper into corners with increased traction, braking response. Unlike other brands not steel or soft billet alloy but very highest aircraft 7075 aluminum. Extra H/Duty spherical bearings PTFE lined. Encased in elastomer for day to day commuting. Stage 2 (Strut) C209 Black Series #502616-2 L \$545 Then massive 85^{mm} diam. fully sealed separate thrust bearings for steering loads. Fits with OEM diam. springs or all brands Coil overs 60-70mm ID. Stage 3 (Strut) Also STAGE 3 (FULL RACE).... Same Stage 2 but without elastomer. #502616-3 L \$545 3.0° No flex - Tauter / Quicker response, More effective shock control. POS/NEG FRONT ULTIMATE "LOWER ARMS" ADJ. BUSHES - CAMBER (& CASTER) AMG GT 4 Door 43, 50, 53, 63, 63S, 63 SE 2018-2023 #503416 K \$480 2015-2023 W205(C) C180,C200,C220,C250,C300,C350 #502816 K \$480 OR Budget (Camber only) Pair #502816-1i \$345 4MATIC - C300,C400,C450/C43 AMG #503416 K \$480 1.5°'s Pos/Neg OR Budget (Camber only) Pair **#503416-1i** \$345 C63/A/C/S AMG Sedan, Wagon, Coupe #503316 K \$480 OR Budget (Camber only) Pair #503316-1i \$345 OR PRICED RIGHT "UPPER 'A' Arms" (OR EXTRA ADJ.) INNER BUSHES- CAMBER (& CASTER) POS/NEG #503316-2 J \$380 Precisely adjustable (On Coil spring models - can fit without arm removal). Safety, security of retaining OEM Hi strength alloy arms (not welded fabricated) FRONT ULTIMATE "LOWER ARMS" ADJ. BUSHES - CAMBER (& CASTER) 1.5°'s Pos/Neg 2016-2023 W213 E43/53/63, E220-450. C2523/X GLC, C257 CLS incl. AMG/4MATIC 2019-2023 EQC, EQE, EQS N293, X297, V297 incl AMG **#503416 K** \$480 OR Budget (Camber only) Pair #503416-1i \$345 1.5° OR PRICED RIGHT "UPPER 'A' Arms" (OR EXTRA ADJ.) INNER BUSHES- CAMBER (& CASTER) Also precisely adjustable Coil spring models - fit without arm removal.
 Safety, security of retaining OEM Hi strength alloy arms (not welded fabricated) POS/NEG #503316-2J \$380 2.5°'s AS ABOVE BUT "COMPLETE ARMS" - Precisely CAMBER Adjustable (security #503316-3 P \$795 POS/NEG of OEM design hi-strength forged alloy arms - not welded / fabricated). FRONT ULTIMATE "LOWER ARMS" ADJ. BUSHES - CAMBER (& CASTER) 2013-2023 W213 E200-350. C217, C238, C253/GLC, C2257, W222/S #502816 K \$480 1.2°'s PÖS/NEG Incl. AMG S63/65, Maybach('15-'20) #502816-1 i \$345 OR Budget (Camber only) Pair

1.5°'s

POS/NEG

2.5°'s Pos/Neg

T

#502816-2 K \$480

#503316-3 P \$795

OR PRICED RIGHT "UPPER 'A' Arms" (OR EXTRA ADJ.) INNER BUSHES- CAMBER (& CASTER) Precisely adjustable Coil spring models - fit without arm removal. Security of retaining OEM hi-strength forged alloy upper arms.C217/A,W221,W222,Maybach (W213, C238 See above #503316-2J)

W213, C238 SAME BUT COMPLETE ARMS - Precisely CAMBER Adjustable (Security OEM design hi-strength forged alloy not welded / fabricated).



FRONT KITS Incl. all AMG, Black Series (Extraction/Insertion tubes included) 3 FIX PREMATURE EDGE TIRE WEAR. STEERING PULL. IMPROVE TRACTION UCE DIVE / LIFT UNDER BRAKE/ACCELERATION, IMPROVE HI-SPEED CONTROL RED

Factory (Front Only) Offset bolts provide minimal 0.3 deg. and inaccurate having one offset position

Incl. all Airmatic, ABC, 4 Matic

BUSHINGS also 2 axis / Mono Ball where applicable **\$**480 #502916 K #502916-1i \$345 #503616 K \$480 #503616-1i \$345 #503116 K \$480 #503116-1i \$345 'K' (Set 4) 15º's 'i' (Set 2) POS/NEG 3.0°'s Stage 2 (Strut) POS/NEG #502916-2 L \$545 3.0°'s Stage 3 (Strut) POS/NEG #502916-3 L \$545 #**506216-2 L** \$545 #506216-3 L \$545 #506116-2 L \$545 #506116-3 L \$545 OS/NEG 3.0° POS/NEG #506116-4 L \$545 2° POS/NEG



REAR UPRATED BUSHES (8) - with above kits eliminates rear end flex **Page 14**

STREET.... Through to all the RACE WINNING

ESSENTIALS - Genuine KMAC Don't Be Sold Substitutes ADJUSTABLE: Bushings, Strut tops, Upper wishbones. UPRATED: Rear multi link arms & Subframe bushes.

*



PRECISE BUSHINGS/STRUT TOPSBUSHINGS 3 - 4 times adjustment of the 'one position' fluted bolts **STRUT TOPS**Up to 3"s "extra" Neg. Camber for Track days or 1° pos. Caster #502216 K \$480 2000-2020 W203/A, W211, C209 (CLK 270 - 500), C219, R171, R230, R231 •OR Budget Priced (Camber Only) less then cost of 1 performance tire. **#502216-1i** \$345 'K' (Set 4) (W211 4Matic #502416K*see below) 'i' (Set 2) FRONT ULTIMATE "LOWER ARMS" ADJUSTABLE BUSHES - CAMBER (& CASTER) Nothing comes close - Price, Strength, Range, Ease of adjustment. KMAC unique patented design single wrench precisely adjustable bushings (accurately under load). Replacing same time the highest wearing bushes. 1.2°'s Pos/Neg Twice the load bearing area Mono ball / 2 axis Caster bushings - Significant improvement to brake and steering response. OR PRICED RIGHT "UPPER 'A' Arms" (OR EXTRA ADJ.) INNER BUSHES - CAMBER (& 1.5°'s CASTER) Excl. R171, W203 precisely adjustable (Fast fit on "vehicle" - Extraction #502216-2 J \$380 POS/NEG tool included) Security of retaining OEM hi-strength forged alloy upper arms. (Set 4) 2006-2014 W216(CL), W221(S) Incl. AMG FRONT ULTIMATE "LOWER ARMS" ADJUSTABLE BUSHES - CAMBER (& CASTER) #502316 K \$480 (Same features as above R171, W203 etc) *Replacing Same Time the 4 Front highest wearing Bushes (Set 4) 1.5 °'s /Neg **#502316-1i** \$345 (Set 4) • OR PRICED RIGHT "UPPER 'A' Arms" (OR EXTRA ADJ.) INNER BUSHES - CAMBER (& **CASTER**) precisely adjustable (Fast fit on "vehicle" - Extraction tool included) #503316-2J \$380 Security of retaining OEM hi-strength forged alloy upper arms. W221 (Set 4) 1.5°'s POS/NEG 2000-2006 W215(CL), W220(S) Incl. AMG FRONT ULTIMATE "LOWER ARMS" ADJUSTABLE BUSHES - CAMBER (& CASTER) #502516 K \$480 (Same features as above R171, W203 etc) (Set 4) * Replacing Same Time the 4 Front highest wearing Bushes #502516-1i \$345 1.2°'s POS/NEG • OR Budget Priced (Camber Only) less then cost of 1 performance tire (Set 2) 1995-2009 4MATIC - W210(E), W211 / S211(E), W220(S) Incl. AMG #502416 K \$480 FRONT "LOWER ARMS" ADJUSTABLE BUSH KIT - CAMBER (& CASTER) (Same features as above R171, W203 etc) *Replacing Same Time the 4 Front highest wearing Bushes (Set 4) 1.5°'s Pos/Neg **#502416-1i** \$345 • OR Budget Priced (Camber Only) less then cost of 1 performance tire (Set 2) 1995-2003 W210(E) Incl. AMG FRONT "LOWER ARMS" ADJUSTABLE BUSH KIT - CAMBER (& CASTER) (Same features as above R171, W203 etc) #502116 K \$480 (Set 4) * Replacing Same Time the 4 Front highest wearing Bushes • OR Budget Priced (Camber Only) less then cost of 1 performance tire #502116-1i \$345 1.5°'s Pos/Neg 1993-2009 R170(SLK), W202(C), C208/A (CLK) #502016 J \$380 C208 (CLK 56 AMG) #502016-2K \$480 \star FRONT "LOWER ARMS" ADJUSTABLE BUSH KITS - CAMBER (& CASTER) Incl. AMG (Set 4) ***** Replacing Same Time the 4 Front highest wearing Bushes *ALSO CHRYSLER CROSSFIRE (ALSO REAR CAMBER & TOE #502026H) 1.5°'s OR Budget Priced (Camber Only) less then cost of 1 performance tire #502016-1i \$345 POS/NEG (Set 2) C208 (CLK 56 AMG) #502016-3J \$380 1991-1999 W140(S), Maybach ('1997-'2012) #501916 K \$480 FRONT "LOWER ARMS" ADJUSTABLE BUSH KIT - CAMBER (& CASTER) (Set 4) These models have Camber & Caster adjustment. KMAC kit doubles the existing adjustment range with twice the load bearing area (same features as above bush kits). 15º's POS/NEG



PAGE 10-13 resolve costly premature edge tire wear / improve traction (with extra toe adjustment to accommodate the new camber facility). Includes bush extraction tool allowing camber fitment on vehicle.

STREET.... Through to all the RACE WINNING

ESSENTIALS - Genuine KMAC Don't Be Sold Substitutes

ADJUSTABLE: Bushings, Strut tops, Upper wishbones. STREET / RACE

#505116 K \$480

#120216 D \$145

#120216 D \$145

#120216 D \$145

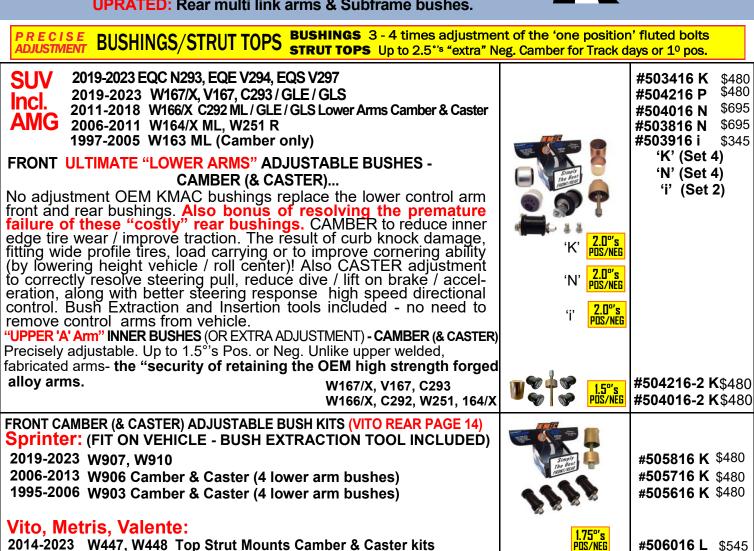
#120316 D \$145

1.5°'s POS/NEG

2º's

POS/NEG

UPRATED: Rear multi link arms & Subframe bushes.



2014-2023 W447, W448 Top Strut Mounts Camber & Caster kits 2003-2014 W639 Camber & Caster (4 lower arm bushes only) 1996-2003 W638 Camber Only (Maxi Camb - See Below) 1998-2020 A, B, CLA, GLA, AMG (W168, W169, W176, W246, X156, C117, C118) Also See Page 7 Front 'Strut' top adjusters (Rear kits Page 14). Vito W638 1996-2003

Sprinter W639, W447, W448 1996-2023



"NO UNDER SIZE" WEAKENED CRANK BOLTS **"TWICE"**

THEIR ADJUSTMENT RANGE ! ✓ K-MAC

"NON SLIP" LOCK SYSTEM

NOTE: "CRANK BOLT" DESIGN - Both offsets and downsizes the OEM bolts to allow 2mm of adjustment (e.g. 14mm diameter becomes a offset weakened 12mm bolt). - THESE 2 BOLTS ARE CRITICAL MOUNTING POINT - HOLDING STUB AXLE / WHEELS ON and the new car industry is not noted for oversizing componentry - 14mm bolt means 14mm!



Resolving

The 3

Issues

UPRATED PERFORMANCE BUSHINGS (12) FOR THE '6' MULTI LINK ARMS ACCURATELY LOCATING REAR SUSPENSION AGAINST UNWANTED FLEX / TWITCHING / LOSS OF TRACTION - ESPECIALLY WHEN APPLYING POWER TO LANE CHANGE / OVERTAKE !

B

С

REAR KITS Incl. all AMG, Black Series (Extraction/Insertion tools included)



RESOLVE PREMATURE EDGE TIRE WEAR, TRACTION AND REAR END CONTROL ALLOWING ONGOING FULL ADJUSTMENT/ SINGLE WRENCH FOR THE 1st. TIME ESSENTIAL LOWERING, WIDE PROFILE TIRES / WHEELS, CURB KNOCK DAMAGE REPLACING THE HIGHEST WEARING "BUSHINGS" AT SAME TIME

Incl. all Airmatic, ABC, 4 Matic

2019-2023 Electric EQC, EQE, EQS 2018-2023 AMG GT 4 Door 43, 50, 53, 63, 63S, 63 SE 2014-2023 W205 (incl. AMG C43,*C63/S), W213, C238, C253/X GLC, C257 CLS	COIL/4MATIC Coil Susp.	#502326 K \$480 #502226-1K \$480 #502226 K \$480
2014-2023 W205 (not AMG),W213,C238,C253,C257 AMG/Air/4MATIC/E W205 (*C63 'S' Coupe) also above * 'S' models * Models with rear lower alloy arms (with inner slot). No OEM adjustment	AIRMATIC	#502326 K \$480 #502326-1K \$480
 (can purchase one offset shims but with minimal offset 3^{mm}). KMAC provides "precise single wrench adjustment with 4 times adjustment range". 2000-2018 All W204,C207,W212,W215,C218, R231 Incl. AMG / Black 		#502126 K \$480
2015-2020 Maybach 2006-2020 W216, C217, W221, W222		#502626 K \$480 #502626 K \$480
2021-2023 W223 (Camber) REAR ULTIMATE "LOWER ARMS" ADJ. BUSH KIT - CAMBER (& "EXTRA" TOE) KMAC performance bushings finally allowing precise, single wrench ADJUSTMENT WITH EASY ACCESS (ACCURATELY UNDER LOAD) DIRECT ON ALIGNMENT RACK. Replacing highest wearing bushes at same	L5"s PUS/NEG	#502626-1K \$480 'K' (Set 4)
time. With extra Toe adjustment - to compensate. NOTE: Ultimate "Lower Arm" adjustment retains top of tire to outer fender clearance when adjusting to resolve "inner edge" tire wear. With KMAC bush extraction tool included - Allow-		UPRATED BUSHES
ing fitment on vehicle. OR REAR ADJUSTABLE "UPPER CAMBER ARMS" (& "EXTRA" TOE). NOT SOFT EXTRUDED ALLOY BUT SECURITY OF HIGH STRENGTH CHROMOLY with proven	Especially Wher	ex, Loss of Traction Applying Power to ge / Overtake
long term maintenance free performance bushings - Pos. or Neg. adjustment (Main advantage of upper arms is to increase Neg. Camber gain clearance top of tire to outer fender - <u>adjusting to resolve inner wear reduces this clearance</u>).		
W204, 205 incl. C63/A/C/S (* 'S' Coupe below),C207, W212, 213, C218, 238, 253, 257CLS, R231 (incl. AMG & Black Series) * 'S' Coupe - Above Ultimate #502326-1K kit. C217, W222 (2013-20)	4°'s PDS/NEG	#502226-1 M \$595 #502226-5 M \$595
2006-2009 W211, C219, R230 "Airmatic/4MATIC incl AMG 2001-2011 W211, C219, R230 Coil Susp. REAR ULTIMATE "LOWER ARMS" ADJ. BUSH KIT - CAMBER (& "EXTRA" TOE) Adjusts bottom of tire. (Retains clearance top of tire to outer fender)		#502526 K \$480 #502126-1K \$480 (Set 4)
REAR ADJUSTABLE "UPPER CAMBER ARMS" (& "EXTRA" TOE) Pos. or Neg. Main advantage allow adjust top of tire to increase neg. Camber / gain clear- ance top of tire to outer fender. KMAC with or without Airmatic suspension. W211, C219, R230 incl. AMG (Airmatic Susp.) (Coil Susp.)		#502526-1 M \$595 #502526-2 M \$595 #502226-1 M \$595
W216, W221	POS/NEG (CPP (CPP	(Set 4)
6/2004-2009 C209 / A (CLK) Incl. AMG (51mm inner bush diam. Lower Arm) REAR ULTIMATE "LOWER ARMS" ADJ. BUSH KIT - CAMBER (& "EXTRA" TOE) Adjusts bottom of tire. Same features as above W205 kit.	S I.5"s PDS/NEG	#501926 K \$480 (Set 4)
REAR ADJUSTABLE "UPPER CAMBER ARMS" (& "EXTRA" TOE) Pos. or Neg.Same features as above W205AMG		#501526-1 M \$595 #501526-2 M \$595 (Set 4)
'01-5/2004 C209/A(CLK), (33mmbush diam.lower.am) 2001-2020 R171(SLK), Ind. AMG. R172(SLK) REAR ULTIMATE "LOWER ARMS" ADJ. BUSH KIT - CAMBER (& "EXTRA" TOE)		#502026 H \$320 #502026 H \$320 (Set 4)
Adjusts bottom of tire (Retains clearance top of tire to outer fender)	POS/NEG	#501526-1M \$595
REAR ADJUSTABLE "UPPER CAMBER ARMS" (& "EXTRA" TOE) Pos. or Neg. (R172 #502226-1M) AMG	4º's PDS/NEG	#501526-2M \$595 (Set 4)
2007-2009 C209(CLK) 'Black' Series (33mm outside diam. Lower Arm/Inner) REAR ULTIMATE "LOWER ARMS" ADJ. BUSH KIT - CAMBER (& "EXTRA" TOE) Adjusts bottom of tire. (Retains clearance top of tire to outer fender)	The second secon	#501526 J \$380 (Set 4)
C209 Black Series REAR ADJUSTABLE "UPPER CAMBER ARMS" (& "EXTRA" TOE) Same features as above W205	4°'s PDS/NEG	#501526-2 M \$595 (Set 4)

STREET.... Through to all the RACE WINNING

ESSENTIALS - Genuine KMAC Don't Be Sold Substitutes

ADJUSTABLE: Bushings, Strut tops, Upper wishbones.



UPRATED: Rear multi link arms & Subframe bushes.

PRECISE REAR BUSHINGS – Camber (and "extra" Toe) adjustment				
 2004-2007 W203(C) Incl. AMG From Chassis 'A'555897, 'F'457375, R'131145 (51mm diam. Lower Arm/Inner bush) REAR ULTIMATE "LOWER ARMS" ADJ. BUSH KIT - CAMBER (& "EXTRA" TOE) KMAC unique patented design performance bushings finally allowing precise, single wrench adjustment with easy access (accurately under load) direct on align- ment rack. Replacing highest wearing. Also includes Toe adjustment - doubling the existing adjustment range to compensate for the new Cam- ber addition. Lower arm adjustment retains top of tire to outer fender clear- ance when adjusting to reduce "inner edge" tire wear. With KMAC bush ex- traction tool included - Allowing Camber bushings to be replaced on vehicle. REAR ADJUSTABLE "UPPER CAMBER ARMS" Main reason for fitment 	L.5"'s PDS/NEG	#501926 J \$380 (Set 4)		
upper arms is to increase Neg Camber & gain clearance top of tire to outer fender. With KMAC not soft extruded aluminum but the strength / security of chromoly steel tubular arms and performance bushings proven long term maintenance free. INCLUDED: Essential TOE adjustment - to compensate for the new Camber facility. Easy to install - Replacing and doubling the existing Toe adjustable bushes.		#501526-1M \$595 (Set 4)		
2000-2004 W203(C) Incl. AMG Prior to above (#501926J Chassis #'s) Early 2000 - 2004 (33mm diam. Lower Arm/Inner) REAR ULTIMATE "LOWER ARMS" ADJ. BUSH KIT - CAMBER (& "EXTRA" TOE) Same features as in above W203 Adjusts bottom of tire. (Retains clearance top of tire to outer fender)	No. 10's PDS/NEG	#502026 H \$320 (Set 4)		
REAR ADJUSTABLE "UPPER CAMBER ARMS" (TOE adjustment also included) Adjusts top of tire. Same features as in above #501526-1M AMG	E ^{o's} s	#501526-1M \$595 (Set 4) #501526-2M \$595		
1982-2010 W124/C(E), R129(SL), R170(SLK), W201(190), W202(C), C208, *A208(CLK), W210(E) Incl. AMG REAR ULTIMATE "LOWER ARMS" ADJ. BUSH KIT - CAMBER (& "EXTRA" TOE) Same features as in above W203. Adjusts bottom of tire. (Retains clearance top of tire to outer fender) ALSO CHRYSLER CROSSFIRE #502026H ("FRONT" CAMBER & CASTER #502016J)	No. Contraction of the second	#502026 H \$320 (Set 4) Also *Convertible #501426 i \$345 (Set 4)		
REAR ADJUSTABLE "UPPER CAMBER ARMS" Pos. or Neg. (TOE adjustment also included) Adjusts top of tire. Same features as in above W203 W124/C, R129, 170, W201, 202, C208, 210	E ^{B°} 's PDS/NEG	#501526-1M \$595 (Set 4)		
 1991-1999 W140(S), W220 '98-'06 (51mm O.D. Lower Arm/Inner bush) Same features as in above W203 2002-2012 Maybach Same features as in above W203. Adjusts bottom of tire. (Retains clearance top of tire to outer fender) 	I.5°'s PDS/NEG	#501626 K \$480 (Set 4) #501726 J \$480 (Set 4)		
1968-1991 R107(SL/SLC), W114(E), W115(D), W116(S), REAR ULTIMATE "LOWER ARMS" ADJ. BUSH KIT - CAMBER (& "EXTRA" TOE) Same features as in above W203. Adjusts bottom of tire. (Retains clearance top of tire to outer fender)	PUS/NEG	#501826 J \$380 (Set 4)		

Simpl The Best RONT/REAR REAR KITS Incl. all AMG, Black Series (Extraction/Insertion tools included) 14

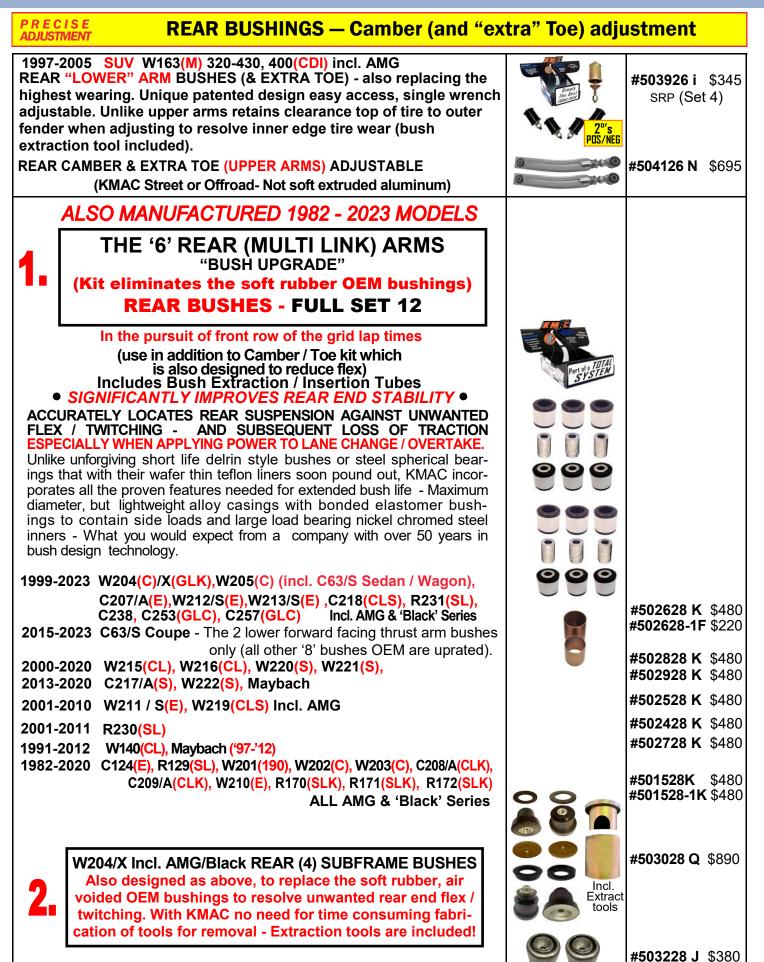
RESOLVE PREMATURE EDGE TIRE WEAR, TRACTION AND REAR END CONTROL ALLOWING ONGOING FULL ADJUSTMENT/ SINGLE WRENCH FOR THE 1st. TIME ESSENTIAL LOWERING, WIDE PROFILE TIRES / WHEELS, CURB KNOCK DAMAGE **REPLACING THE HIGHEST WEARING "BUSHINGS" AT SAME TIME**

Incl. all Airmatic, ABC, 4 Matic

2013-2020 W176/A 45, W246(B), C117 (CLA), X156(GLA) Incl. AMG REAR ULTIMATE "LOWER ARMS" ADJ. BUSH KIT - CAMBER (& EXTRA TOE) Adjusting "bottom" of tire (retaining top of tire to outer fender clearance). KMAC unique patented design finally allowing precise, single wrench adjustment accurately under load for more even tire wear / traction. Also includes Toe adjustment - doubling the existing adjustment range to compensate for the new Camber addition. Bush Extraction & Insertion tools included - Allowing Camber bushings to be replaced on vehicle.	Simple The bark The b	#506126 K \$480 SRP (Set 4)
ALL PART OF A FRONT & REAR TOTAL SYSTEM STREET PERFORMANCEOR TRACK DAYS IN THE PURSUIT OF FRONT ROW OF THE GRID LAP TIMES		
REAR TRAIL ARM FRONT MOUNT BUSHINGS. This KMAC unique Mono ball / 2 axis design eliminates the OEM soft rubber and air voids yet allows arms to travel through there required suspension arc without binding / locking up. Twice load bearing area of "spherical" bearings that soon pound out. Result is less rear end flex, wheel tramp, loss of traction and enhanced cornering stability by containing side loads / G Forces.		#506128 K \$480 (pair)
2 REAR UPRATED BUSHINGS (8) - When used in conjunction with above #506126K and #506128K completely replaces the existing OEM soft rubber bushings in rear suspension allowing tauter response by eliminating flex. Result is reduced wheel tramp / loss of traction. Especially when applying power to lane change / overtake.		#506128-1 J \$380 (Set 8)
Vito, Metris, Valente 2014-2023 W447, W448 2003-2014 W639 1996-2003 W638 REAR "LOWER ARMS" ADJUSTABLE BUSH KIT - CAMBER (& "EXTRA" TOE) No special tools required. Fit on vehicle - bush extraction tool included.	Z ^o 's PDS/NEB	#505226 K \$480 #505126 K \$480 #505126 K \$480 (Set 4)
2022-2023 W297 EQS 2006 - 2018 W166/X,C292,W164/X,251 incl. AMG LOWER ARMS CAMBER ADJUST. BUSHES (& "EXTRA" TOE) - Replacing same time highest wearing (extraction tool included). Unique patented design easy access, single wrench adjustable. Unlike upper arms retains clearance top of tire to outer fender when adjusting to resolve inner edge tire wear (bush extraction tool included).	PDS/NEG	#504426 K \$480 #504026 K \$480
2019 - 2023 SUV W167/X, C293 incl. AMG 1997 - 2018 W166/X, C292, W164/X, W251, W163 REAR CAMBER & EXTRA TOE "UPPER ARMS" ADJUSTABLE Adjust on vehicle (KMAC Street or Offroad- Not soft extruded aluminum)		#504226 N \$695 #504126 N \$695 (Set 4)

STREET.... Through to all the RACE WINNING ESSENTIALS - Genuine KMAC Don't Be Sold Substitutes ADJUSTABLE: Bushings, Strut tops, Upper wishbones. UPRATED: Rear multi link arms & Subframe bushes.





PRODUCT BACKGROUND RE KMAC BUSHINGS

56 Years Market Leadership - Through Innovation - Not Imitation

- KMAC BUSHINGS SIMPLY REPLACE and overcome the premature failure of existing OEM bushings, which can cause suspension sag, rattles, squeaks, and resultant loss of brake, traction and steering response. All kits are supplied with bush extraction/insertion tubes and instructions.
- OEM rubber bushes use air voids for "two-axis" movement (which is essential as majority today's vehicles have multi link arms with different angle mount points) but the air voids can also reduce steering response, allow shudder, wheel hop and loss of traction under braking and acceleration.
- While the majority of aftermarket brands eliminate these air voids, but in so doing they restrict the two-axis movement which can increase binding, locking up as arms travel through there required suspension arcs. This causing even more severe wheel hop, loss of traction!
- KMAC bushes where needed therefore feature a unique "two-axis mono ball" design. Allowing power to the ground / maximum traction / braking. The KMAC designs also significantly extend wear life having more then twice the load bearing area of OEM bushes. With over 50 years of proven bush design technology means they are noiseless, long term, maintenance free.
- Today's Auto's have only Toe 'in' or 'out' directional adjustment. This is all dealers or alignment shops can adjust (with broad "in spec" tolerance margins) much to the frustration of owners who then can assume changing tire brands is the solution that somehow this will alter tire Camber angles! When what is required is full adjustment Front Camber and Caster, Rear Camber (and extra Toe) to fix it right the 1st. time.
- With the result No more ongoing trips to dealers or alignment shops. KMAC bushes resolving costly, premature edge tire wear, improving traction and steering response. Reduced dive/lift under brake/acceleration and allow "ongoing" adjustment capability to resolve steering pull or curb knock damage. Essential wide-profile Tires, altered height through load carrying, lowering or "Race days"-

WITH ADJUSTMENT BEING JUST A "SINGLE WRENCH"

Where other brands require the labour intensive shimming of control arms or removal of actual bushings each time, then to reinsert at a different setting - now with KMAC it is done on car, direct on alignment rack (accurately under load). Simply by rotating the bush bolt head to the precise setting required.

